

Recycled Liner

WestRock Recycled Liner is a multi-ply sheet made with recycled fibers. It is designed to provide high bursting strength and crush resistance, and is produced at our **India** mills.

Grade	150	180	200	220	250	300	350	400
Conditioned Basis Wt. (7.5% H₂O), g/m² Tappi T 410								
Nominal	150	180	200	220	250	300	350	400
Upper Guide	158	189	210	231	263	315	368	420
Lower Guide	143	171	190	209	238	285	333	380
	RCT-CD, kN/m (Tappi T 822) Target*							
Burst Factor (Tappi T 412)								
18	1.20	1.50	1.75	1.95	2.20	-	-	-
20	1.25	1.60	1.90	2.10	2.40	-	-	-
22	1.35	1.75	2.00	2.20	2.50	-	-	-
24	1.40	1.85	2.10	2.35	2.70	3.20	3.70	
28	1.50	2.00	2.30	2.55	2.90	3.40	3.80	4.30
35 [#]	1.55	2.20	2.50	2.70	3.10	3.60	3.90	4.40
Moisture Content, % Tappi T 412								
Average	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Range (+/-)	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Cobb₆₀ (Top), g/m² Tappi T 441								
Target	40	40	40	40	40	40	40	40
Range (+/-)	10	10	10	10	10	10	10	10

* Tolerance $\pm 10\%$

[#] Lower Guide: 33

Notes:

- Per TAPPI standard conditions at 50 \pm 2% relative humidity, and 23 \pm 1°C temperature
- Results per reel average in standard conditions, except for Basis Weight and Moisture
- This supersedes all previous versions, including undated ones

