

White Top Liner

WestRock White Top Liner is a multi-ply sheet with a virgin white printing surface over a recycled base sheet. Designed for post print and direct print applications, and produced at our **India** mills, our white top provides a smooth, bright surface perfect for high quality, multicolor graphics typically used in retail ready corrugated consumer packaging.

Grade	150	180	200	220	250
Conditioned Basis Wt. (7.5% H₂O), g/m² Tappi T 410					
Nominal	150	180	200	220	250
Upper Guide	158	189	210	231	263
Lower Guide	143	171	190	209	238
Moisture Content, % Tappi T 412					
Average	7.5	7.5	7.5	7.5	7.5
Range (+/-)	1.5	1.5	1.5	1.5	1.5
RCT-CD, kN/m Tappi T 822					
Target	1.5	2.1	2.4	2.8	3.2
Lower Guide	1.3	1.9	2.2	2.5	2.9
Internal Bond, J/m² Tappi T 569					
Scott Bond - Target	300	300	300	300	300
Range (+/-)	50	50	50	50	50
Gurley Porosity (Top), s/100mL Tappi T 460					
Target	80	80	100	100	100
Range (+/-)	20	20	20	20	20
Bendtsen Roughness, mL/min ISO 8791-2					
White Side - Target	300	300	300	300	300
Range (+/-)	50	50	50	50	50
Brightness, %ISO ISO 2470-1					
White Side - Target	72.5	72.5	72.5	72.5	72.5
Range (+/-)	2.5	2.5	2.5	2.5	2.5
Cobb₆₀ (Top), g/m² Tappi T 441					
Target	40	40	40	40	40
Range (+/-)	10	10	10	10	10

Notes:

- Per TAPPI standard conditions at 50±2% relative humidity, and 23±1°C temperature
- Results per reel average in standard conditions, except for Basis Weight and Moisture
- This supersedes all previous versions, including undated ones